

Technical drawing of a bucket lip cross-section. The drawing shows a trapezoidal bucket lip with a height of 50 and a top width of 4. The lip is attached to a bucket body with a 5° angle. The bucket body is labeled "BUCKET LIP". The bucket body is attached to a "WELD" joint. The bucket body is composed of a "BUCKET FLOOR" and a "WEAR SKIN".

Technical drawing showing a cross-section of a mechanical assembly. The drawing includes the following dimensions and labels:

- Overall width: 230
- Top flange width: 60 ± 1
- Top flange thickness: 43 REF.
- Top flange angle: 25°
- Top flange height: 30 ± 2
- Top flange thickness: 5
- Label: BOSS - BLH
- Label: LIP PLATE
- Label: 50 PLATE
- Label: PROFILE BAR

Lip Thickness	Standard Lip Plate Tolerance
Leading Edge	± 2mm
Ramp Angle	+ 0 deg / -2 deg
Boss Set Back	± 1mm